

Work Order ID 55344

January 13, 2010 11:05:28 AM

Page 1

Item ID: D3763-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Tube

Start Date: 1/13/10 Start Qty: 10.00

Cust Item ID:

Required Date: 1/14/10 Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3763

Rev B

100

0.00



DOOSAN LATHE

Doosan

Memo

0.00

Doosan Lathe

1- Turn as per Folio FA751 Rev: N/A & Dwg D3763 Rev: B 2-Deburr

SL 10/01/14 (10)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 10/01/14

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL 10.01.14

(10)

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Page 2

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Setup Start



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Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location:

ST251

0.00

Memo

0.00

10/01/15 (10)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/15

MF

10-1-15

Picklist Print

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Page 1

Work Order ID: 55344

Parent Item: D3763-3

Parent Item Name: Tube

Comments: IPP Rev:A 08-05-23 new issue DD verified by:JLM

Start Date: 1/13/10

Required Date: 1/14/10

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R1.250		Purchased	No			100	f	86.7581	1.1474			



6061-T6 Round Bar 1.250

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

86.7581

108876

9.6

109733

7.04

111321

3.3571

113457

44.391

113550

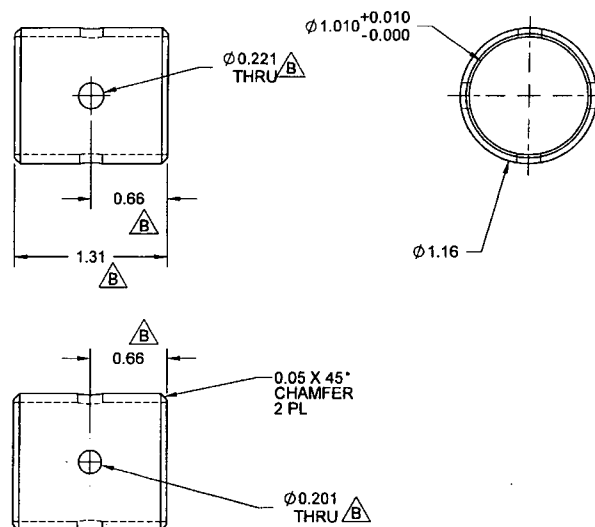
20

18295

2.37

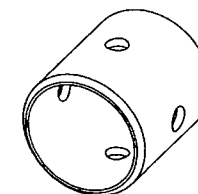
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SL 10/01/14





D3763-3 TUBE

NO 5344



NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T652) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3763	SHEET 6 OF 9
APPROVED		TITLE	SCALE
DE APPR.		END FITTING	NTS
DATE	08.06.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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